

PARTS BOOK

TWIN 6F
TWIN 6HF

Automatic double needle industrial
sewing machine

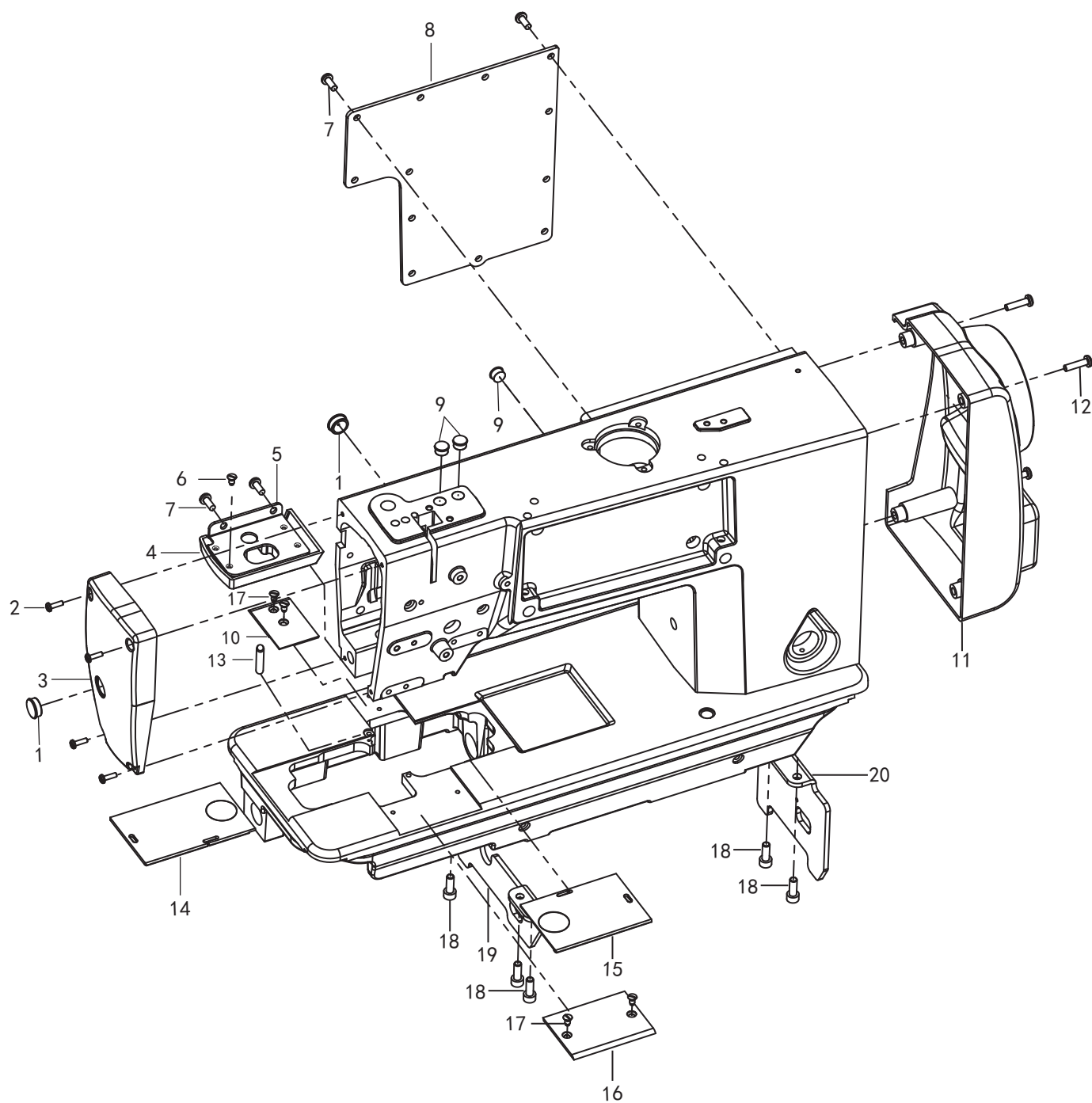


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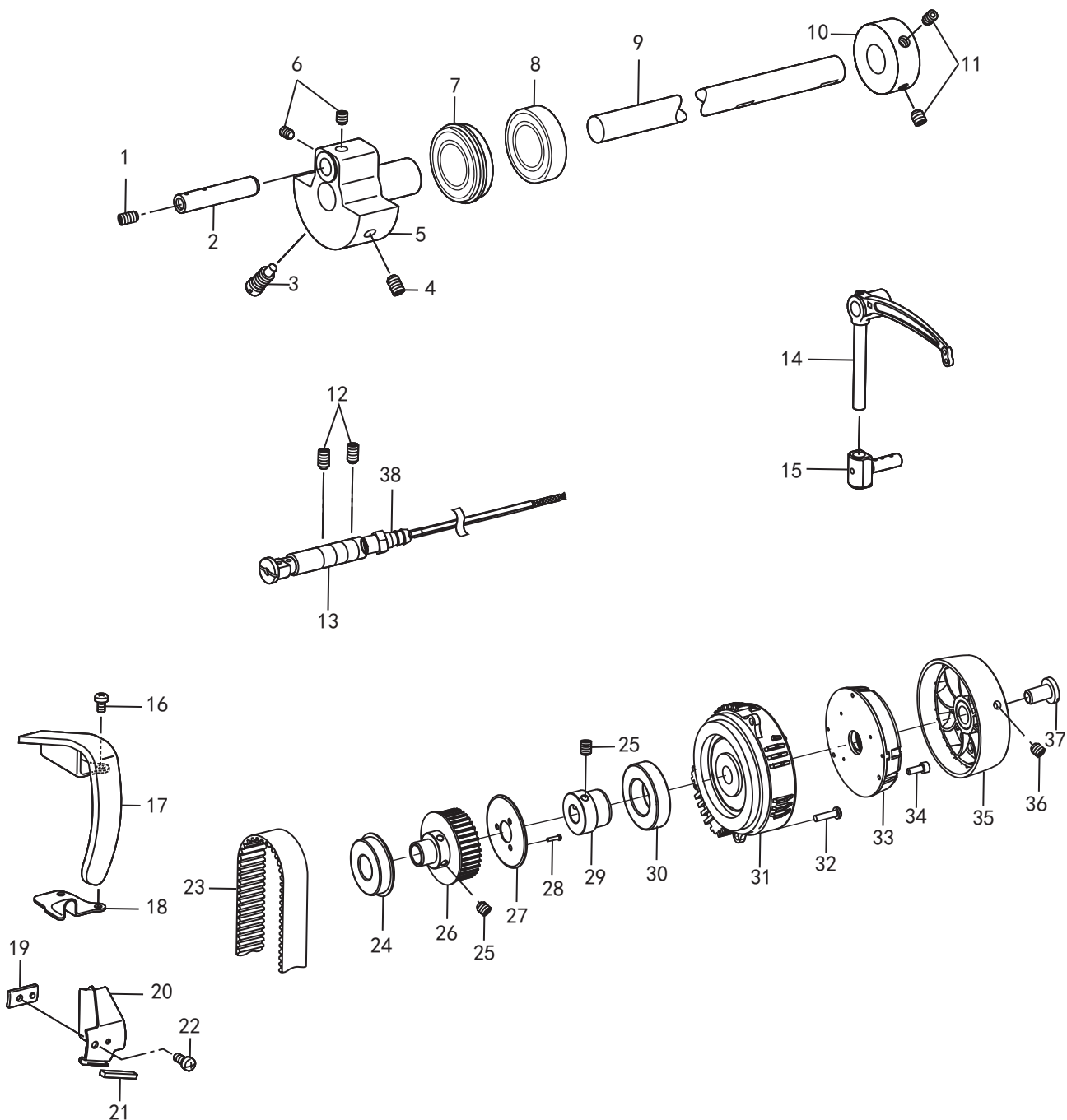
1.机体部分/Machine body



1.机体部分/Machine body

序号	图 号	数量	名 称	NAME OF PARTS
1	115011801	2	橡皮塞15.5	RUBBER CAP 15.5
2	062351216	4	螺钉M3.5×12	SCREW PAN M3.5×12
3	124010301	1	面板	FACE PLATE
4	124010401	1	机头灯组件	HEAD LAMP ASSY
5	124010501	1	防尘板	DUST PROTECTOR
6	064300612	4	螺钉M3×6	SCREW PAN M3×6
7	062501216	11	螺钉M5×12	SCREW PAN M5×12
8	115010501	1	侧板	REAR COVER
9	115011001	3	橡皮塞10.5	RUBBER CAP 10.5
10	124011001	1	后推板	SLIDE PLATE B
11	124011101	1	马达罩盖	MOTOR COVER
12	062502016	4	螺钉M5×20	SCREW PAN M5×20
13	124011301	1	针板定位销	POSITIONING PIN
14	124011401	1	推板L	SLIDE PLATE L
15	124011501	1	推板R	SLIDE PLATE R
16	124011601	1	推板F	SLIDE PLATE F
17	115023501	4	螺钉SM4.37×40-8	SCREW PAN SM4.37×40-8
18	018061636	5	螺钉M6×16	SCREW PAN M6×16
19	124011901	1	左支撑板	SUPORRT PLATE L
20	124012001	1	后支撑板	SUPORRT PLATE R

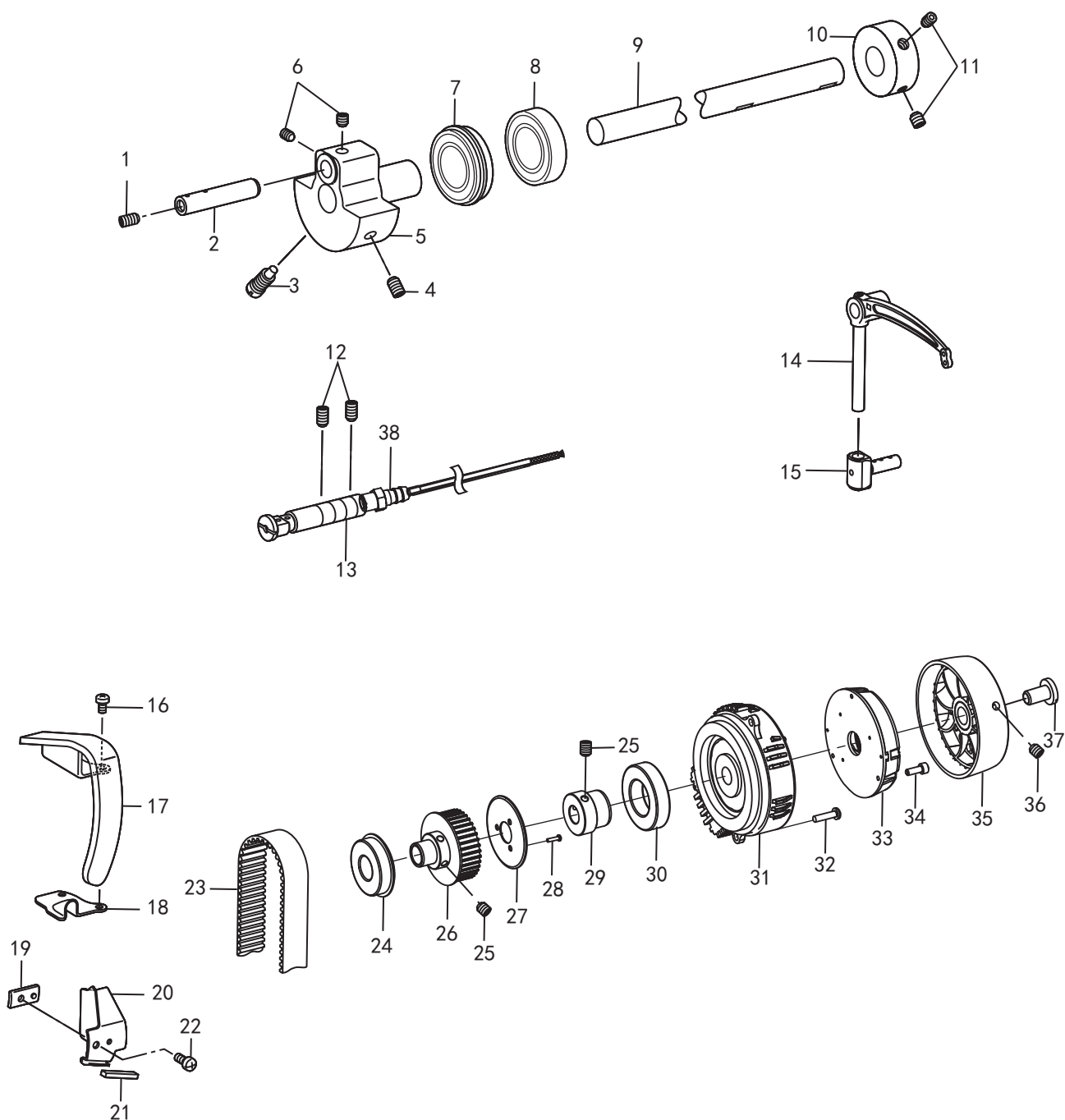
2.上轴装置/Shaft mechanism



2.上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	012500532	1	固定螺钉M5×5	SCREW PAN M5×5
2	124020201	1	针杆曲柄轴	CRANK SHAFT
3	124020301	1	针杆曲柄轴螺钉M8	SCREW PAN M8
4	124020201	1	螺钉M6×0.75-10	SCREW PAN M6×0.75-10
5+	124020501	1	挑线杆曲柄	THREAD TAKE-UP CRANK
5+	125020501	1	挑线杆曲柄	THREAD TAKE-UP CRANK
6	169034401	2	固定螺钉M6×0.75-6	SET SCREW PAN M6×0.75-6
7	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
8	124020801	1	轴承6004ZZ	BALL BEARING 6004ZZ
9	124020901	1	上轴DD	UPPER SHAFT DD
10	115021201	2	卷线驱动轮	BOBBIN WINDER DRIVING WHEEL
11	169034401	2	固定螺钉M6×0.75-6	SCREW PAN M6×0.75-6
12	012061036	1	固定螺钉M6×10	SCREW PAN M6×10
13	124021301	1	挑线杆支撑轴	THREAD TAKE-UP S-SHAFT UNIT
14+	124021401	1	挑线杆S3-L	T-TAKE-UP LEVER ASSY L5-L
14+	124021401-1	1	挑线杆S5-L	T-TAKE-UP LEVER ASSY S5-L
14+	125021401	1	挑线杆L5-L	T-TAKE-UP LEVER ASSY L5-L
15+	124021501	1	挑线杆接头滑块组件3	T-TAKE-UP SLIDE BLOCK ASSY 3
15+	125021501	1	挑线杆接头滑块组件2	T-TAKE-UP SLIDE BLOCK ASSY 2
16	062500816	2	螺钉M5×8	SCREW PAN M5×8
17	124021701	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER
18	124021801	1	防尘盖	DUST COVER
19	124021901	1	遮掩板支座	HOLDER, SHELTER PLATE
20	124022001	1	遮掩板	SHELTER PLATE
21	124022101	1	油毡	FELT
22	062501016	1	螺钉M5×10	SCREW PAN M5×10
23	124022301	1	同步皮带	TIMING BELT
24	124022401	1	轴承6204ZZNR	BALL BEARING 6204ZZNR
25	169034401	3	固定螺钉M6×0.75-6	SCREW PAN M6×0.75-6
26	124022601	1	同步轮 U DD	TIMING PULLEY U DD
27	124022701	1	同步轮U法兰	PULLEY U FLANGE
28	062401012	3	螺钉M4×10	SCREW PAN M4×10

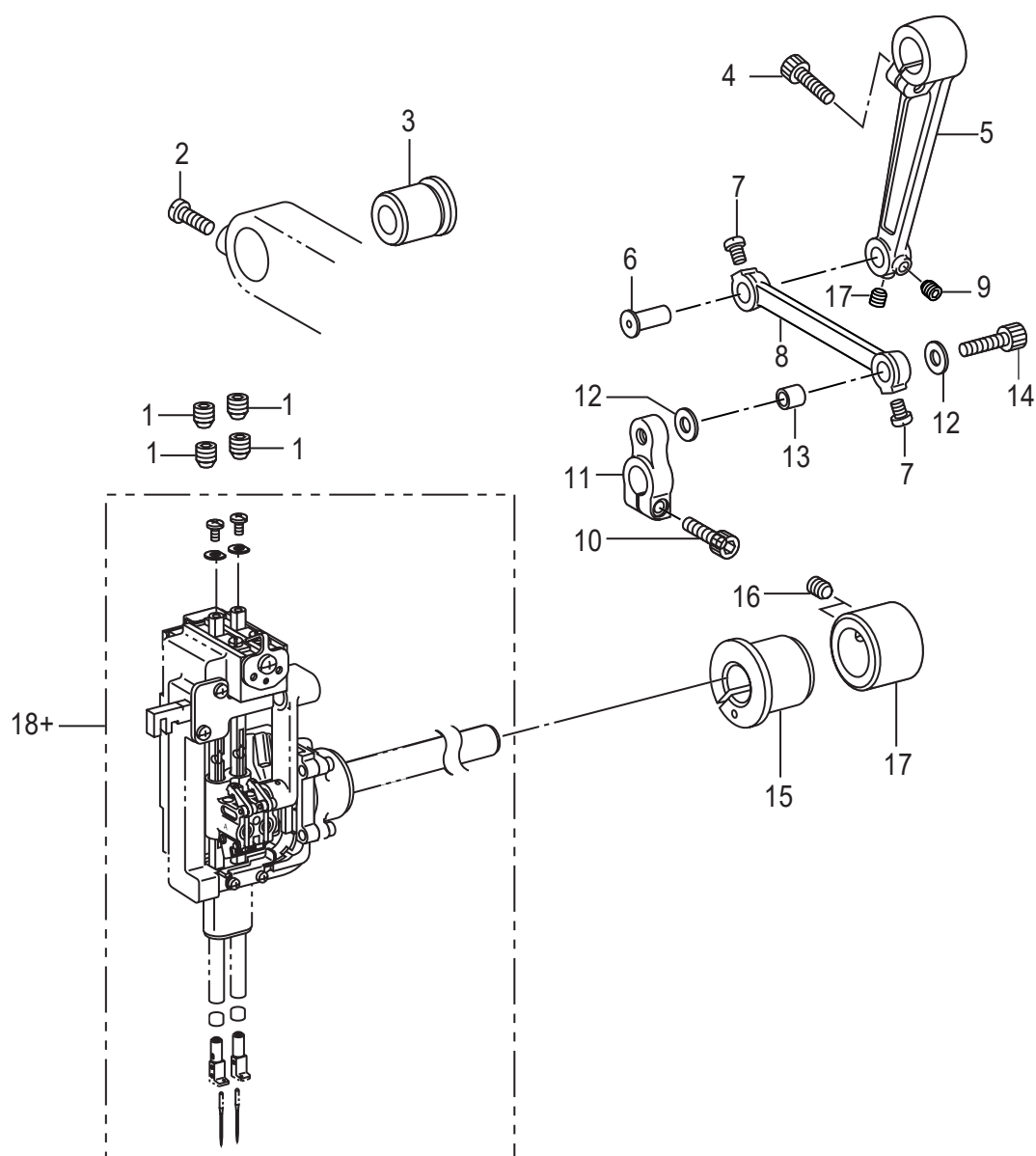
2.上轴装置/Upper shaft mechanism



2.上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
29	124022901	1	轴承套	BEARING SLEEVE
30	124023001	1	轴承6006ZZ	BALL BEARING 6006ZZ
31	115024202	1	马达组件	SERVO MOTOR ASSY
32	062502016	3	电机安装螺钉M5×20	SCREW M5×20
33	115020101	1	编码器	FILM ROTATING AND ENCODER
34	062300616	5	螺钉M3×6	SCREW PAN M3×6
35	115025301	1	手轮	HAND WHEEL ASSY
36	012501032	2	手轮螺钉M5×10	SCREW PAN M5×10
37	115025401	1	螺钉SM8. 37	SCREW PAN SM8. 37
38	124024001	1	油嘴	NOZZLE

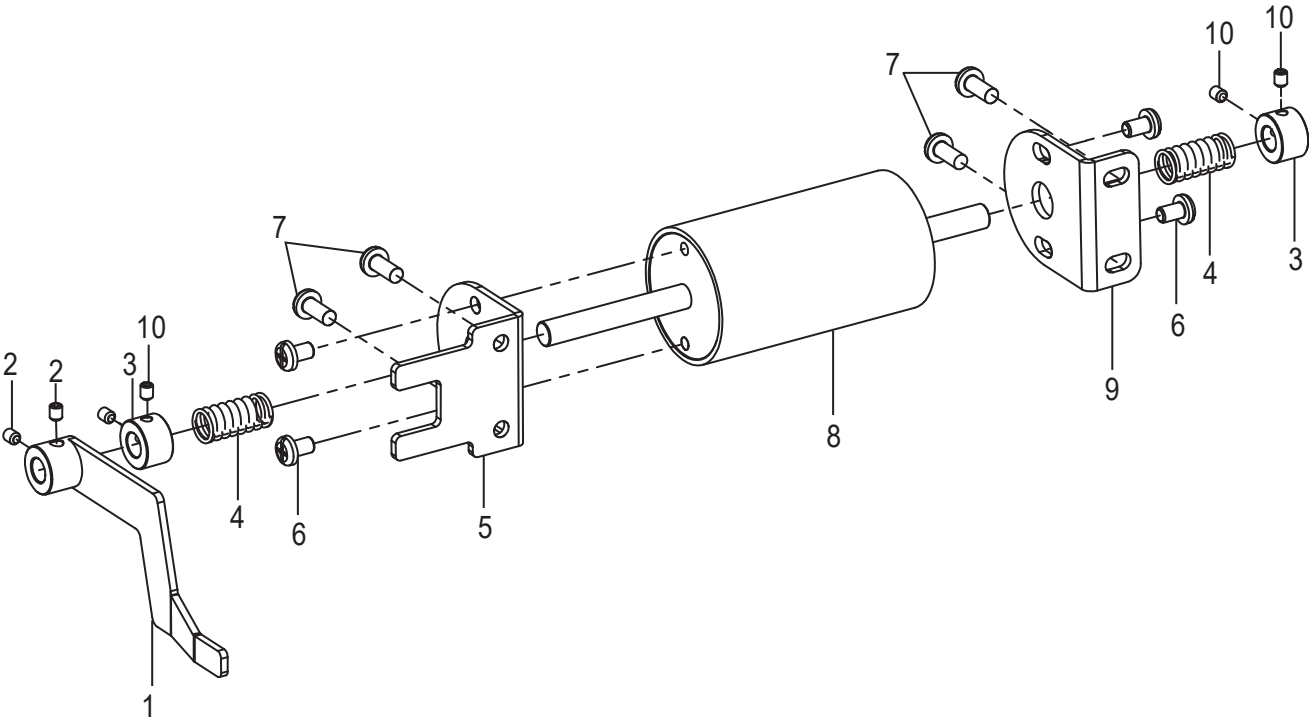
3.针杆摆动装置/Needle bar rocking mechanism



3.针杆摆动装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	014080832	4	固定螺钉M8×8	SCREW PAN M8×8
2	062061616	1	螺钉M6×16	SCREW PAN M6×16
3	124030301	1	摆动轴轴套R	BUSH R
4	018062036	1	螺钉M6×20	SCREW PAN M6×20
5	124030501	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER
6	124030601	1	摆动连杆销	LINK SHAFT N-BAR ROCKER
7	062060516	2	螺钉M6×5	SCREW PAN M6×5
8	124030801	1	针杆摆动杆	ROCKER LINK N-BAR
9	169034401	2	螺钉M6×0.75-6	SCREW PAN M6×0.75-6
10	018062036	1	螺钉M6×20	SCREW PAN M6×20
11	124031101	1	针杆摆动臂	NEEDLE BAR ROCK ARM
12	124031201	2	垫圈	WASHER PLAIN
13	124031301	1	摆动连杆轴套	ZIGZAG LINK BUSH
14	018062532	1	螺钉M6×25	SCREW PAN M6×25
15	124031501	1	轴套L	BUSH L
16	1690034401	2	固定螺钉M6×0.75-6	SET SCREW M6×0.75-6
17	124031701	1	紧圈	SET SCREW COLLAR
18+	124031801	1	针杆摆轴复合件	NEEDLE BAR ROCKER SHAFT UNIT
18+	125031801	1	针杆摆轴复合件	NEEDLE BAR ROCKER SHAFT UNIT

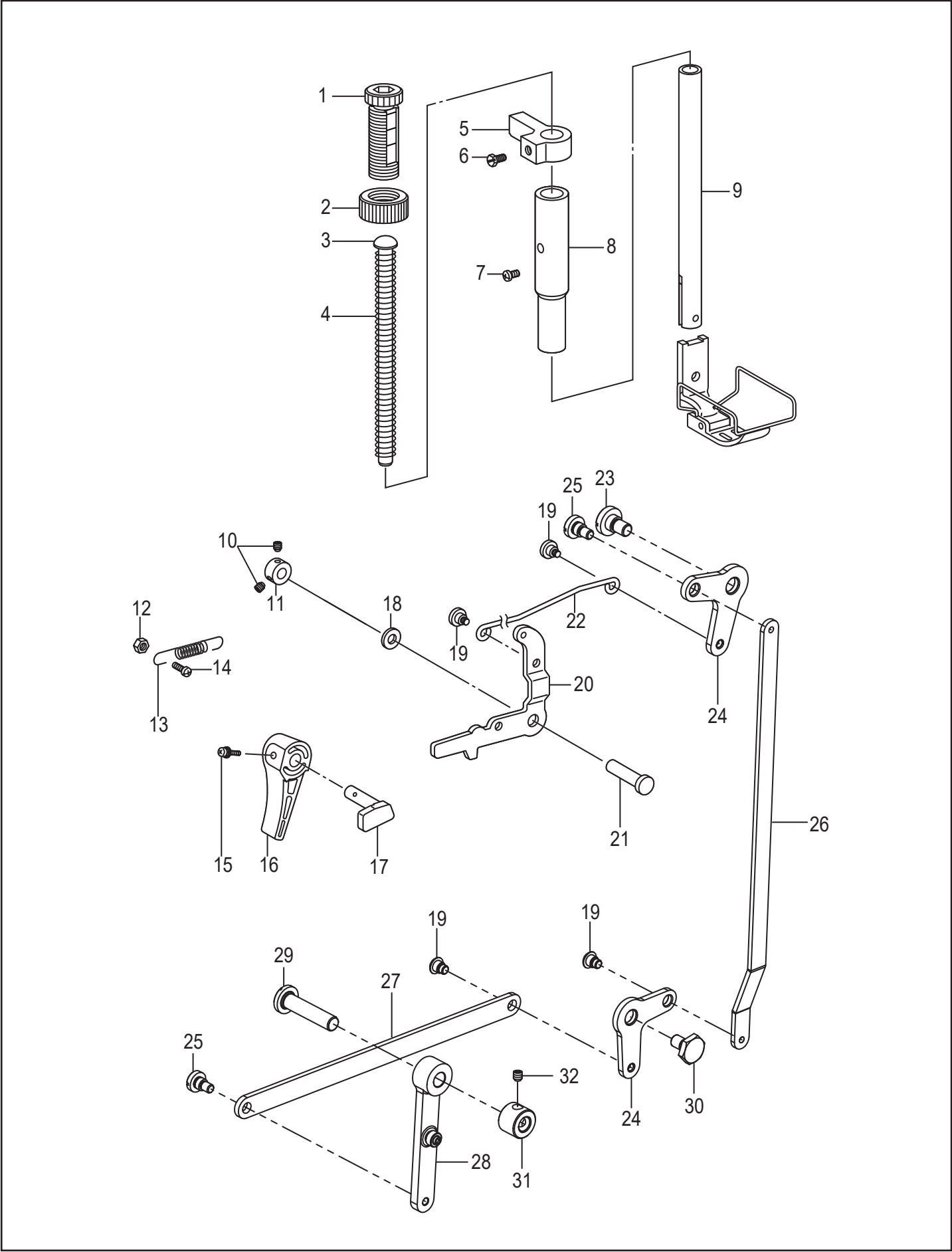
4.新针杆切换操作装置/Needle bar rocking mechanism



4.新针杆切换操作装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	125040101	1	分离板	SEPARATION PLATE
2	012500636	2	固定螺钉M5×6	SCREW PAN M5×6
3	125040301	2	紧圈	SET SCREW COLLAR
4	125040401	2	弹簧	SPRING, EXTENSION
5	125040501	1	电磁铁安装板左	SOLENOID SETTING PLATE L
6	062501216	4	螺钉M5×12	SCREW PAN M5×12
7	062500816	4	螺钉M5×8	SCREW PAN M5×8
8	125040801	1	分离电磁铁组件	SEPARATING ELECTROMAGNET ASSY
9	125040901	1	电磁铁安装板右	SOLENOID SETTING PLATE R
10	014680432	4	固定螺钉SM4. 37×40-4	SCREW PAN SM4. 37×40-4

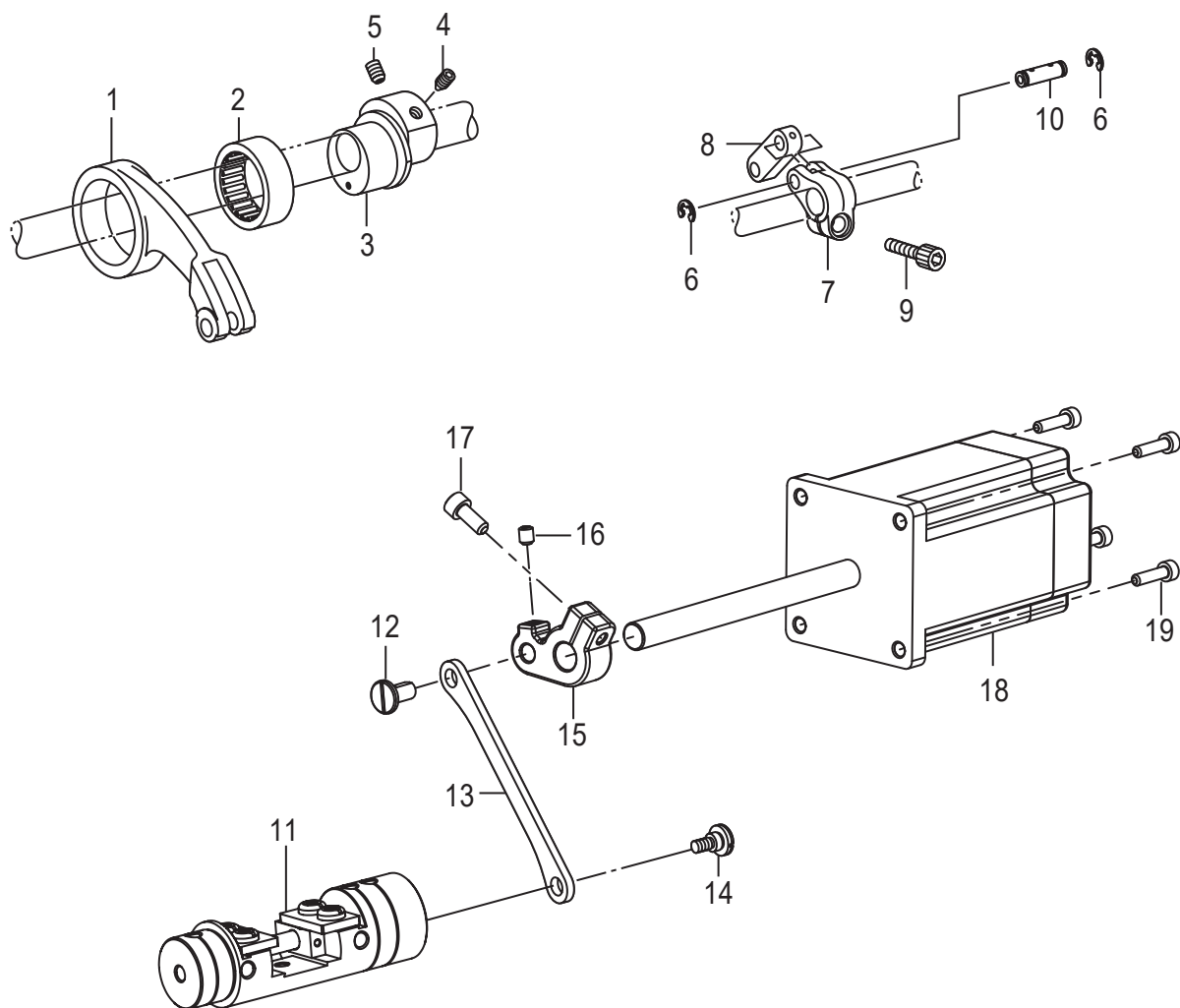
5.压脚装置/Presser foot mechanism



5.压脚装置/Presser foot mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	179030301	1	调节螺栓M14	PESSER ADJUSTING SCREW M14
2	179030301	1	调节螺母M14	ADJUST SCREW NUT M14
3	115030401	1	弹簧导杆	SPRING GUIDE
4	115030501	1	压紧弹簧	PRESSER BAR SPRING
5	124050501	1	压紧抱箍	GUIDE BRACKET P-BAR
6	115032301	1	螺栓SM5. 95×28	BOLT (CP) SM5. 95×28
7	062500816	1	螺钉M5×8	SCREW PAN M5×8
8	124050801	1	压杆轴套	PRESSER BAR BUSH
9	124050901	1	压紧杆	PRESSER BAR
10	012500536	2	固定螺钉M5×5	SCREW PAN M5×5
11	124051101	1	紧圈	SET SCREW COLLAR
12	021500206	1	螺母M5	NUT M5
13	124051301	1	弹簧	SPRING EXTENSION
14	062501216	1	螺钉M5×12	SCREW PAN M5×12
15	115032001	1	螺钉（带垫圈）M3. 5×12	SCREW PAN (S/P W) M3. 5X12
16	115031901	1	抬压脚扳手	LIFTING LEVER
17	124051701	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK
18	124051801	1	垫圈	WASHER PLAIN
19	115034301	4	段螺钉SM4. 76	SHOULDER SCREW SM4. 76
20	124052001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER
21	124052101	1	提升杠杆销	P-BAR LIFTING LEVER SHAFT
22	124052201	1	膝控连杆	KNEE LIFTER CONNECTING ROD
23	169032201	1	段螺钉SM6. 35×28	SHOULDER SCREW SM6. 35×28
24	169032101	2	膝控提升杠杆	KNEE LIFTER LEVER
25	115034301	2	段螺钉SM4. 76	SHOULDER SCREW SM4. 76
26	124052601	1	膝控提升拉杆	KNEE LIFTER BAR
27	124052701	1	膝控提升短拉杆	KNEE LIFTER SHORT BAR
28	124052801	1	抬压曲柄连杆组件	P-BAR LIFTER CRANK LEVER ASSY
29	124052901	1	抬压曲柄连杆销	P-BAR LIFTER CRANK LEVER PIN
30	124053001	1	段螺钉SM6. 35×28	SHOULDER SCREW SM6. 35×28
31	115072001	1	紧圈	SET SCREW COLLAR
32	014770632	2	固定螺钉SM6. 35×40-6	SCREW SM6. 35×40-6

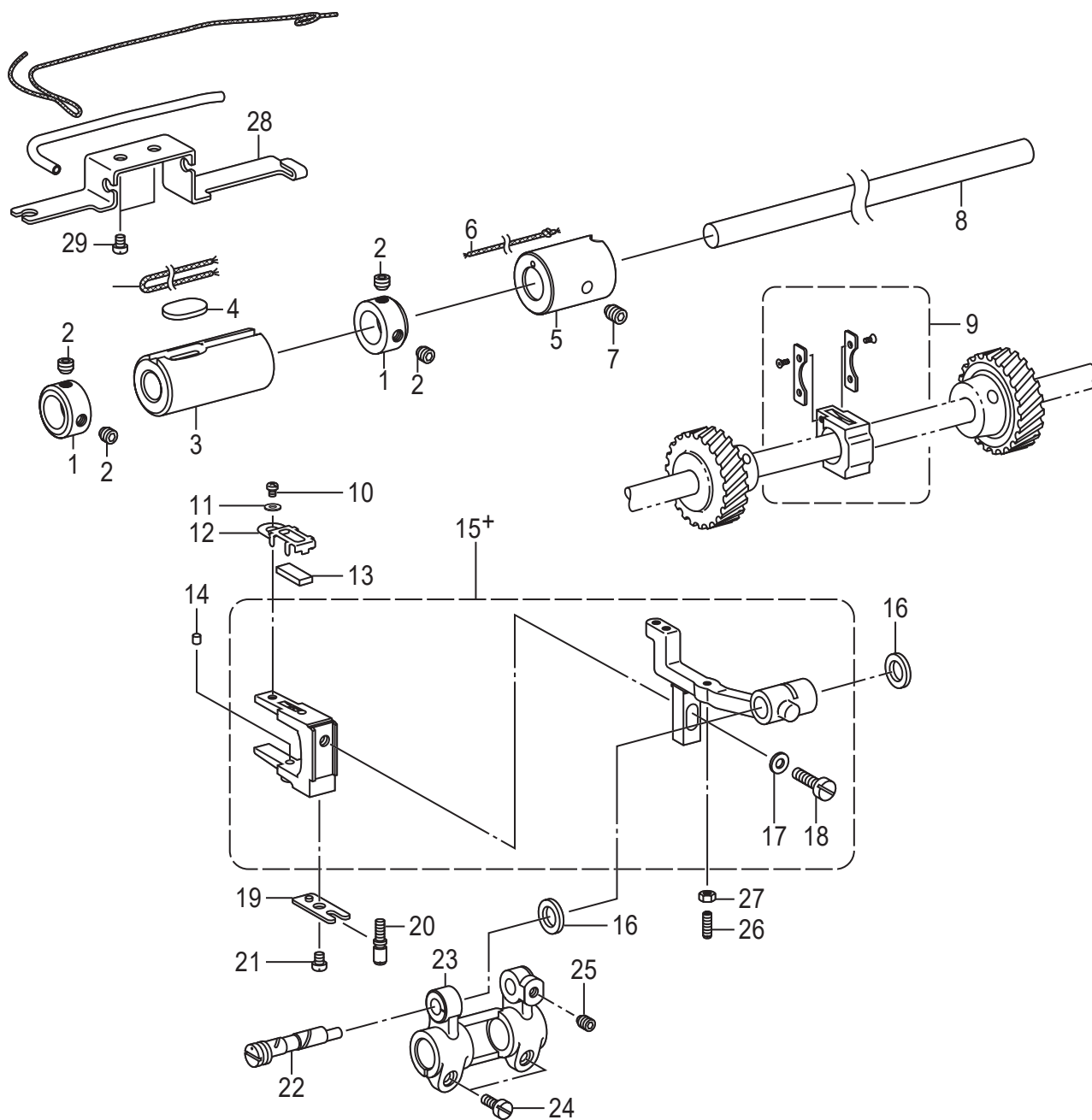
6.送布装置/Feed mechanism



6.送布装置/Feed mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124060101	1	送布大连杆	FEED ROCKER CONNECTING ROD
2	124060201	1	滚针轴承	NEEDLE BEARING
3	124060301	1	水平偏心轮-7	LEVEL FEED ECCENTRIC WHEEL7
4	124020401	1	固定螺钉M6×0.75-10	SCREW PAN M6×0.75-10
5	124060501	1	定位螺钉M6×10	SCREW PAN M6×0.75-10
6	048060342	2	卡圈E6	RETAINING RING E6
7	124060701	1	水平送料臂5	FEED ROCKER ARM 7
8	124060801	1	送布小连杆	LINK
9	018062036	1	螺钉M6×20	SCREW PAN M6×20
10	124061001	1	送布曲柄轴	SHAFT
11	124061101	1	切换器组件-3	FEED REGULATOR ASSY 3
12	124061201	1	连杆轴	ECCENTRIC SHAFT
13	124061301	1	切换器连杆	CONNECTING ROD
14	124061401	1	轴位螺钉M6	SHOULDER SCREW M6
15	124061501	1	送料调节曲柄	FEED REGULATOR 7
16	012500632	1	固定螺钉M5×6	SCREW PAN M5×6
17	018501236	1	螺钉M5×12	SCREW PAN M5×12
18	169044401	1	倒缝电机	REVERSE SWITCH MOTOR
19	018401636	4	螺钉M4×16	SCREW PAN M4×16

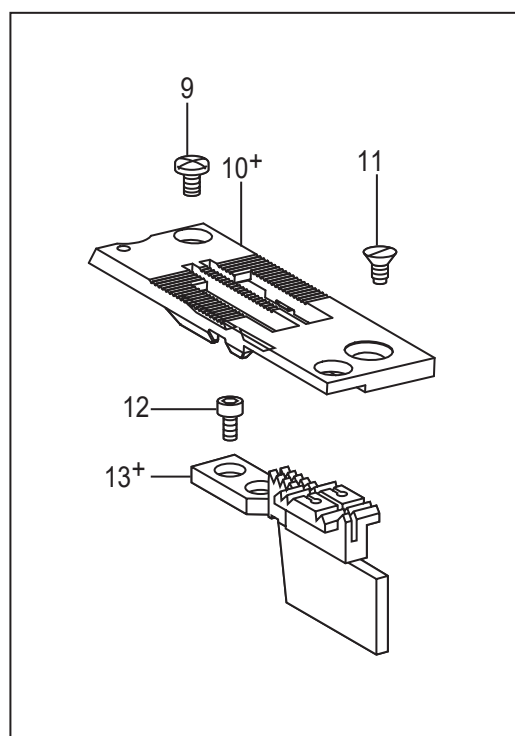
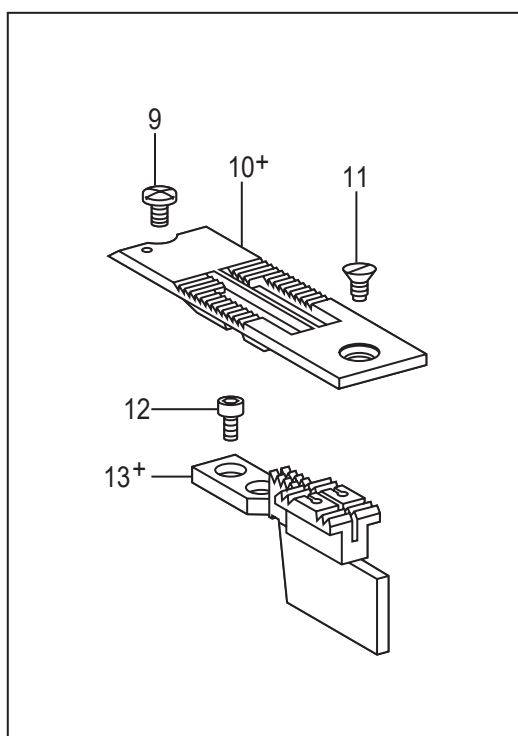
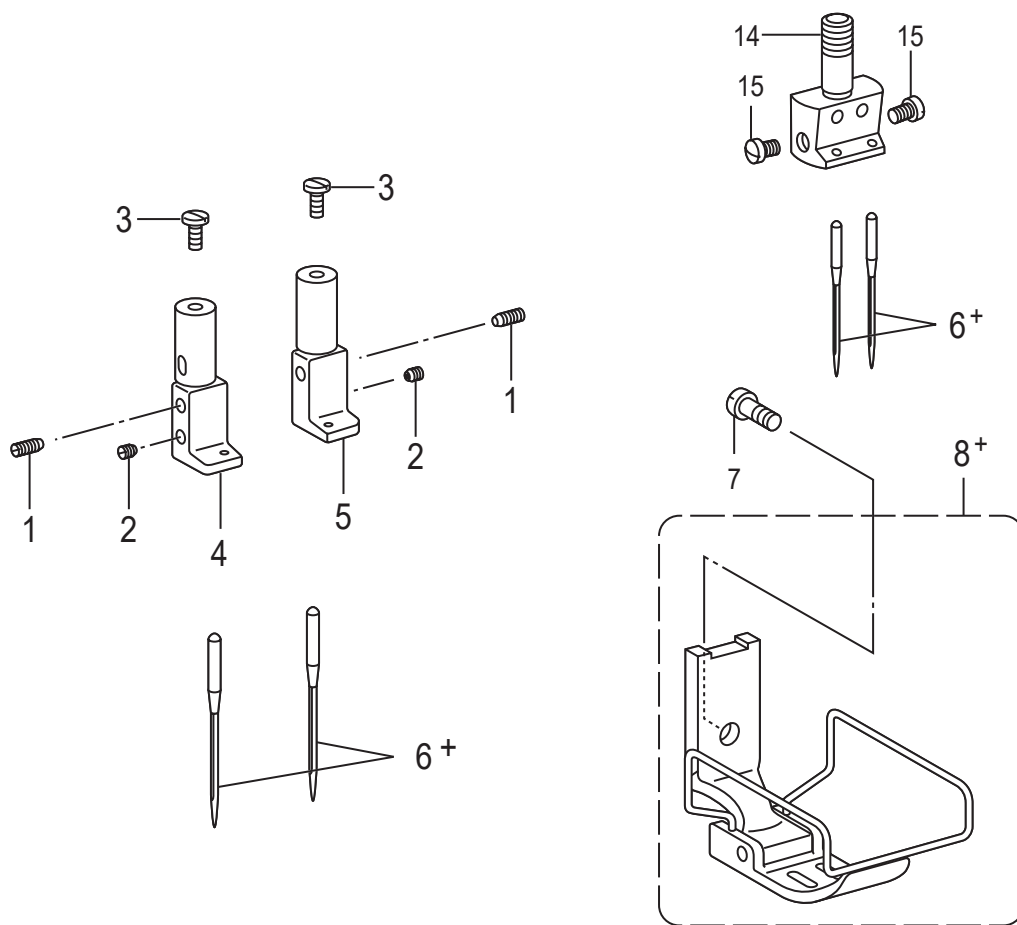
7.送布轴装置/Feed shaft mechanism



7.送布轴装置/Feed shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124070101	2	紧圈	SET SCREW COLLAR
2	169034401	4	固定螺钉M6×0.75-6	SCREW PAN M6×0.75-6
3	124070301	1	送布轴套L	BUSH L F-ROCKER SHAFT
4	124070401	1	油毡	FELT
5	124070501	1	送布轴套R	FEED ROCKER SHAFT BUSH R
6		1	油线	WICK
7	012060636	1	螺钉M6×6	SCREW PAN M6×6
8	124070801	1	送布轴	FEED ROCKER SHAFT
9	124070901	1	滑块组件	FEED BAR SLIDE BLOCK ASSY
10	062300416	1	螺钉M3×4	SCREW PAN M3×4
11	025030236	1	平垫圈S3	WASHER PLAN S3
12	124071201	1	油毡压架	FELT HOLDER
13	124071301	1	油毡	FELT
14	124071401	1	油毡	FELT
15+	124071501	1	牙架叉组件TR	FEED BAR TR FORK ASSY
15+	125071501	1	牙架叉组件TR（电脑）	FEED BAR TR FORK ASSY
16	124071601	2	轴向垫圈	THRUST RING
17	025060232	1	平垫圈S6	WASHER PLAN S6
18	124071801	1	螺钉M6×14	SCREW PAN M6×14
19	124071901	1	开叉板	FORKED PLATE
20	124072001	1	调整螺栓	ADJUSTING SCREW
21	062400616	1	螺钉M4×6	SCREW PAN M4×6
22	124072201	1	牙架轴	FEED BAR SHAFT
23	124072301	1	水平送布台臂	FEED ROCKER BASE ARM
24	124072401	2	螺钉M5×12	SCREW PAN M5×12
25	012060636	1	螺钉M6×6	SCREW PAN M6×6
26	124072601	1	螺钉M3.5	SCREW PAN M3.5
27	021350106	1	螺母M3.5	NUT M3.5
28	124072801	1	油线支架	OIL WIRE BRACKET
29	062500816	2	螺钉M5×8	SCREW PAN M5×8

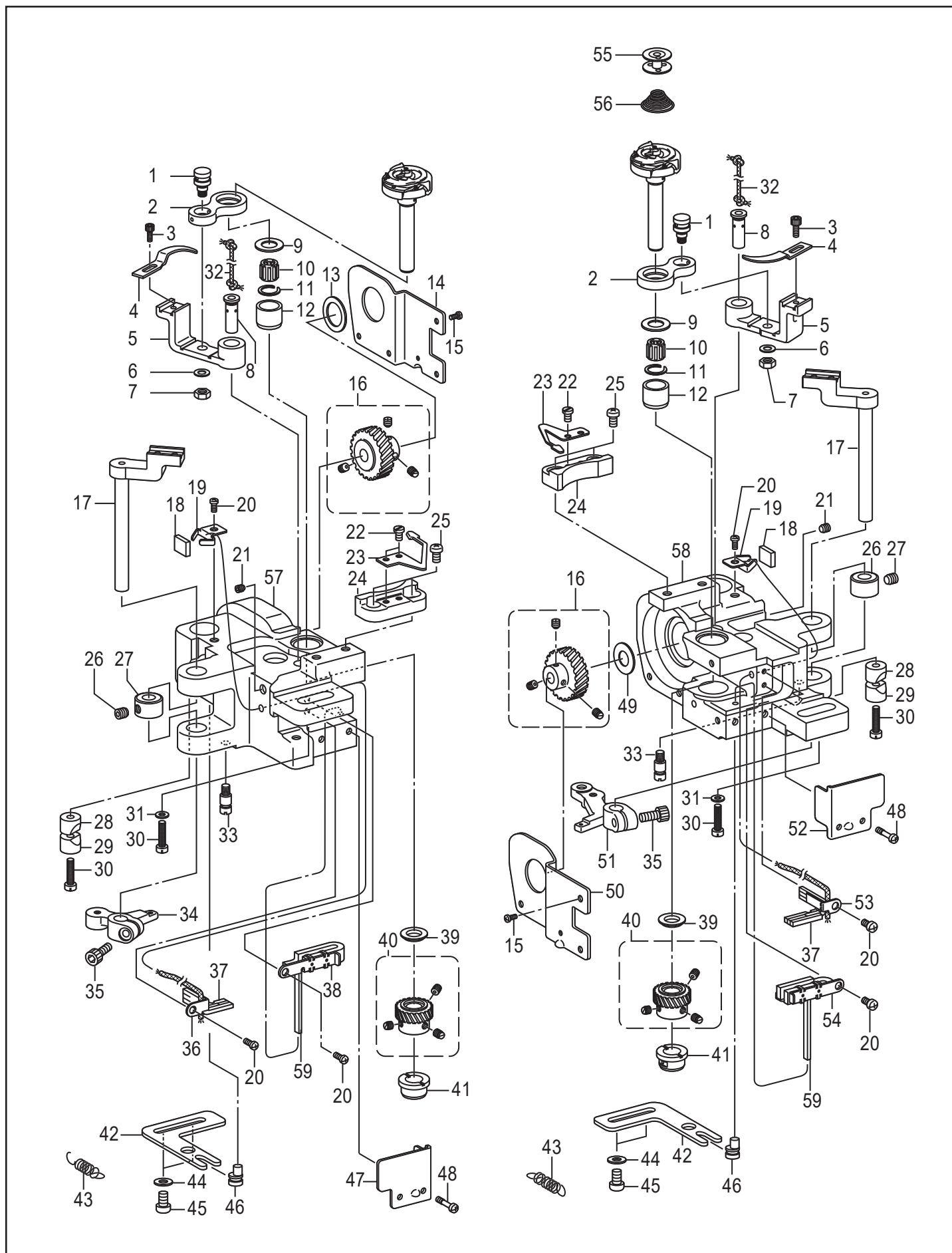
8.定规部件/Gauge parts



8.定规部件/Gauge parts

序号	图 号	数量	名 称	NAME OF PARTS
1	125080101	2	螺钉SM3. 18	SCREW PAN SM3. 18
2	125080201	2	固定螺钉SM3. 18-40×4	SET SCREW (CP) SM3. 18-40X4
3	125080301	2	螺钉SM3. 18	SCREW PAN SM3. 18
4	125080401	1	针夹L 1/4	NEEDLE CLAMP ASSY L 1/4
5	125080501	1	针夹R 1/4	NEEDLE CLAMP ASSY R 1/4
6		2	机针DP×5 (#14)	NEEDLE DPX5 (#14)
7	124080701	1	压脚螺钉M3. 5×0. 6	SCREW M3. 5×0. 6
8+	124080801	1	压脚组件	PRESSER FOOT ASSY
8+	125080801	1	压脚组件-7	PRESSER FOOT ASSY 7
9	124080901	1	针板固定螺钉SM4. 37	SCREW SM4. 37
10+	124081001-1	1	针板-3	NEEDLE PLATE 3
10+	124081001	1	针板-5	NEEDLE PLATE 5
10+	125081001-1	1	针板-3	NEEDLE PLATE 3
10+	125081001	1	针板-5	NEEDLE PLATE 5
11	115023501	1	平头螺钉SM3. 18×40-8	SCREW FLAT SM3. 18×40-8
12	124081201	2	送布牙螺钉SM3. 18×44-7	SCREW W/SOCKET SM3. 18×44-7
13+	124081301	1	送布牙1. 9	FEED DOG 1. 9
13+	124081301-1	1	送布牙2. 2	FEED DOG 2. 2
13+	125081301	1	送布牙1. 5	FEED DOG 1. 5
14	124081401	1	针夹组件1/4	NEEDLE CLAMP ASSY 1/4
15	124081501	2	针夹螺钉	NEEDLE CLAMP SCREW

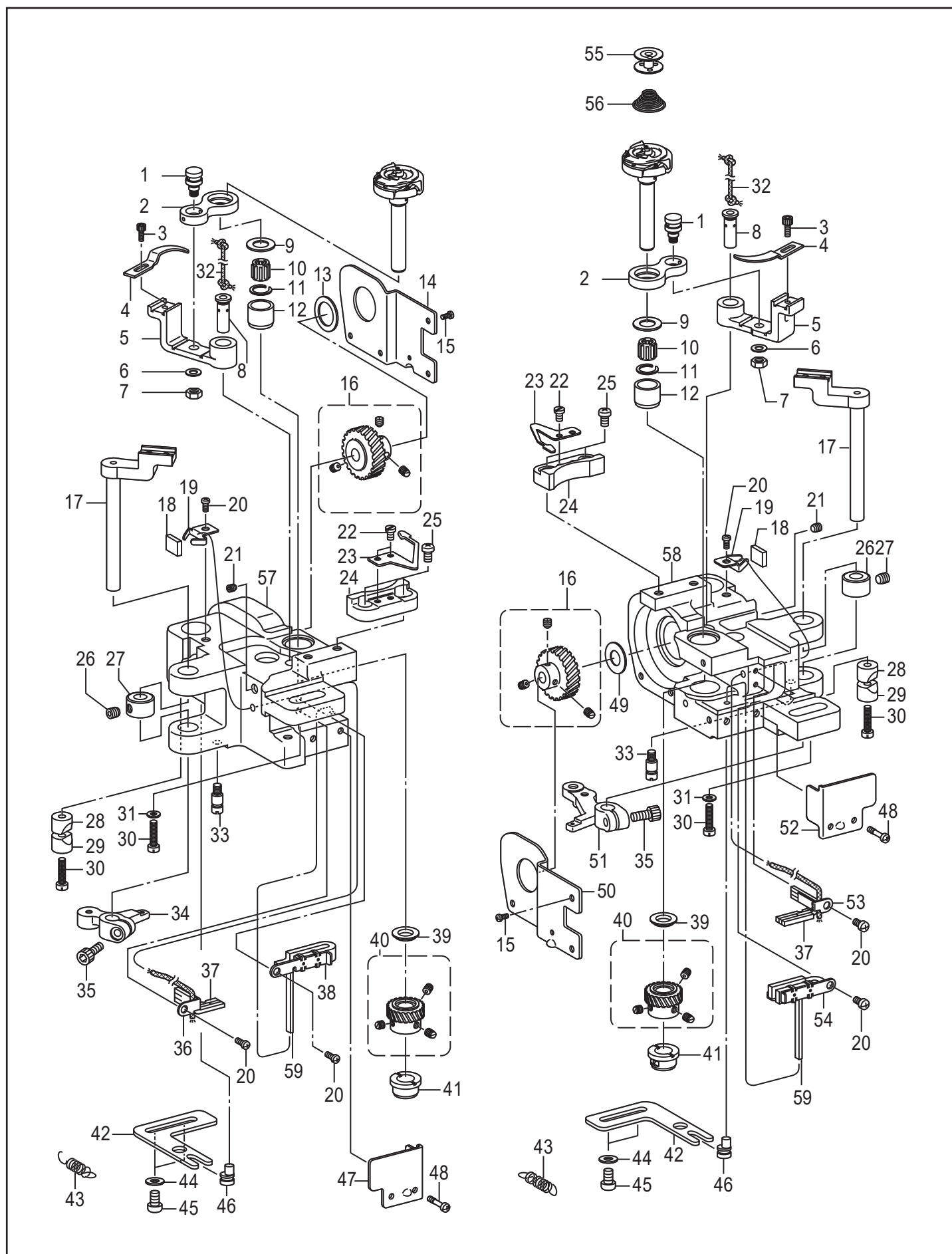
9. 旋梭部件/Rotary hook mechanism



9.旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124090101	2	分线钩连杆轴	SHAFT O-LINK
2+	124090201	2	分线钩连杆	OPENER LINK
2+	125090201	2	分线钩连杆	OPENER LINK
3	124090301	2	螺钉SM3. 57×8	BOLT SOCKET SM3. 57×8
4	124090401	2	分线钩	OPENER
5+	124090501	2	分线钩杆	OPENER LEVER
5+	125090501	2	分线钩杆	OPENER LEVER
6		2	平垫圈S4. 76	WASHER PLAN S4. 76
7	021500216	2	螺母M5	NUT3 M5
8	124090801	2	分线钩杆短轴	O-LEVER SHAFT
9+	124090901	2	轴向垫圈A<t=1. 2>	THRUST RING, A:1. 2MM<t=1. 2>
9+	124090901	2	轴向垫圈<t=1. 0>	THRUST RING<t=1. 0>
9+	124090901	2	轴向垫圈B<t=1. 4>	THRUST RING, B:1. 4MM<t=1. 4>
9+	124090901	2	轴向垫圈<t=0. 8>	THRUST RING<t=0. 8>
10	124091001	2	滚针轴承	NEEDLE BEARING
11	124091101	2	止动圈	RETAINING RING
12+	124091201	2	旋梭轴套U	ROTARY HOOK SHAFT BUSH
12+	125091201	2	旋梭轴套U	ROTARY HOOK SHAFT BUSH
13	124091301	1	垫圈L	THRUST WASHER L
14	124091401	1	旋梭基座盖L	ROTARY HOOK BASE COVER L
15	062300612	8	螺钉M3×6	SCREW PAN M3×6
16	124091601	2	大齿轮组件（带螺钉）	SPIRAL GEAR SCREW ASSY
17	124091701	2	动刀杆	MOVABLE KNIFE LEVER
18	124091801	2	油毡	FELT
19	124091901	2	油毡架	FELT SUPPORT
20	062400616	6	螺钉M4×6	SCREW PAN M4×6
21	012501032	2	固定螺钉M5×10	SET SCREW SOCKER(FT) M5×10
22	124092201	4	螺钉SM3. 18×40-3	SCREW SM3. 18×40-3
23	124092301	2	板弹簧	SPRING PLATE
24	124092401	2	动刀座	MOVABLE KNIFE BRACKET
25	062400812	4	螺钉M4×8	SCREW PAN M4×8
26	014770632	2	固定螺钉SM6. 35×40-6	SET SCREW SM6. 35×40-6
27	115072001	2	紧圈	SET SCREW COLLAR

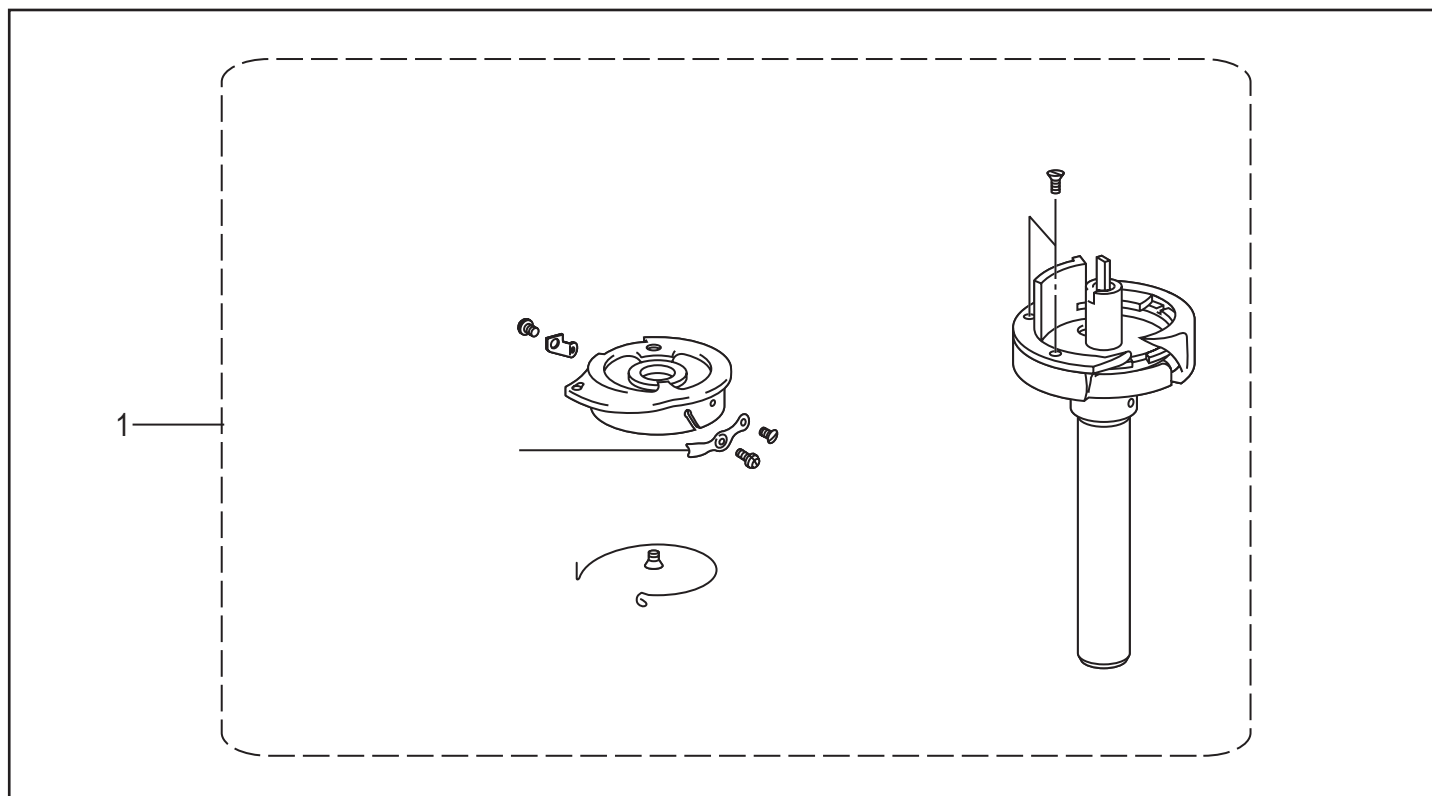
9. 旋梭部件/Rotary hook mechanism



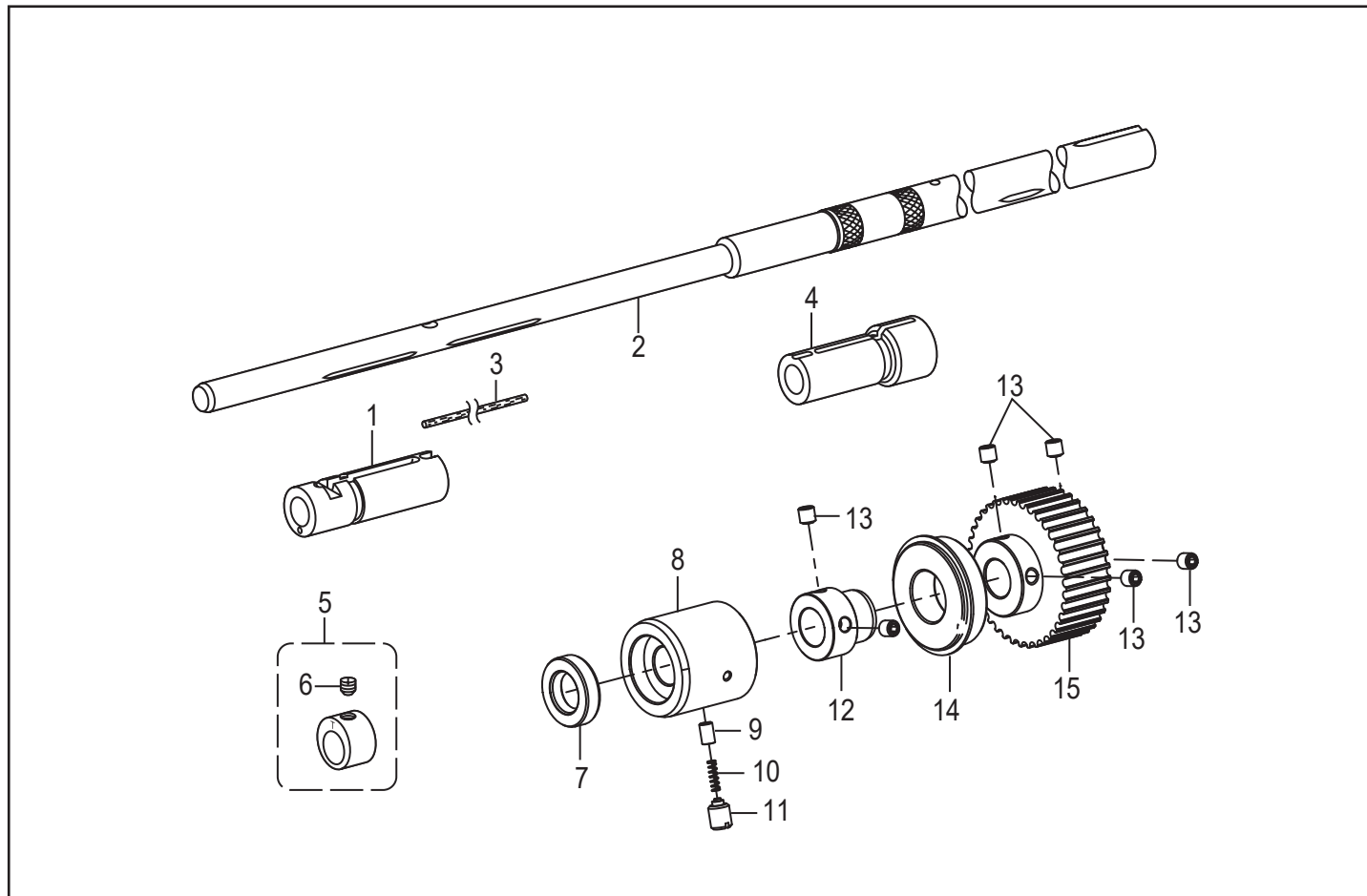
9.旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
28	124092801	2	套管A	PINCH SLEEVE A
29	124092901	2	套管B	PINCH SLEEVE B
30	124093001	6	螺钉M6×25	SCREW M6X25
31	124093101	2	垫圈6. 35	WASHER 6. 35
32			油线	WICK
33	124093301	2	定位螺钉	STOPPER SCREW
34	124093401	1	切线杠杆L	THREAD TRIMMER LEVER L
35	018501236	2	螺栓M5×12	BOLT SOCKET M5X12
36	124093601	1	油毡支架DL	FELT DL ASSY
37	124093701	2	支架DL、DR油毡	FELT DL ASSY
38	124093801	1	油毡支架UL	FELT UL ASSY
39	124093901	2	轴向圈	THRUST RING
40	124094001	2	小齿轮组件(带螺钉)	PINION GEAR SCREW ASSY
41	124094101	2	旋梭轴套D	ROTARY HOOK SHAFT BUSH
42	124094201	2	调节板	N-UPPER POSITIONING PLATE
43	124094301	2	弹簧	SPRING EXTENSION
44	025060236	4	平垫圈S6	WASHER PLAN S6
45	062061216	4	螺钉M6×10	SCREW PAN M6X10
46	124094601	2	调节轴	N-UPPER POSITIONING SHAFT
47	124094701	1	旋梭基座盖FL	ROTARY HOOK BASE COVER FL
48	018401236	4	螺钉M4×12	SCREW PAN M4X12
49	124094901	1	垫圈	SPECER
50	124095001	1	旋梭基座盖R	ROTARY HOOK BASE COVER R
51	124095101	1	切线杠杆R	THREAD TRIMMER LEVER R
52	124095201	1	旋梭基座盖FR	ROTARY HOOK BASE COVER FR
53	124095301	1	油毡支架DR	FELT DR ASSY
54	124095401	1	油毡支架UR	FELT UR ASSY
55+	124095501	2	梭芯(242, 245)	BOBBIN 242/245
55+	125095501	2	梭芯(272, 275)	BOBBIN 272/275
56	124095601	2	防空转弹簧	ANTI-SPIN SPRING
57+	124095701	1	左旋梭支架	LEFT HOOK BRACKET
57+	125095701	1	左旋梭支架	LEFT HOOK BRACKET
58+	124095801	1	右旋梭支架	RIGHT HOOK BRACKET
58+	125095801	1	右旋梭支架	RIGHT HOOK BRACKET
59	124095901	2	油毡	ASPHALT FELT

10. 旋梭装置/Rotary hook mechanism



11. 下轴装置/Lower shaft mechanism



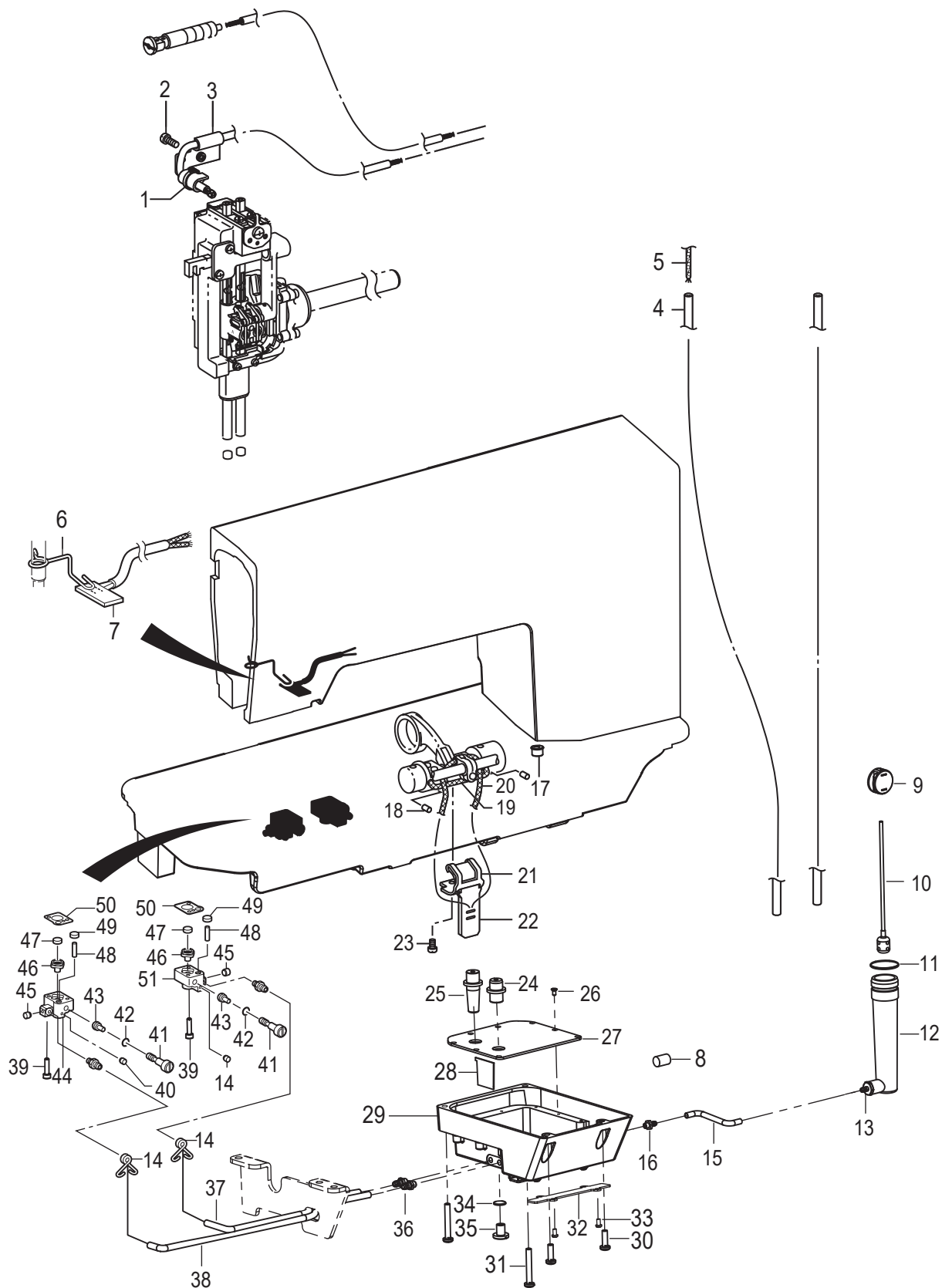
10.旋梭装置/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1+	124100101	2	盒装旋梭组件 (242/245)	ROTARY HOOK BOX ASSY
1+	125100101	2	盒装旋梭组件 (272/275)	ROTARY HOOK BOX ASSY

11.下轴装置/Lower shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124110101	1	旋梭基座轴套L	ROTARY HOOK BASE BUSH L
2	124110201	1	下轴	LOWER SHAFT
3	124110301	1	油毡	FELT
4	124110401	1	旋梭基座轴套R	ROTARY HOOK BASE BUSH R
5	124110501	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY
6	124110601	1	螺钉M6×0.75	SCREW PAN M6×0.75
7	115024001	1	油封	OIL SEAL
8	124110801	1	下轴中套	LOWER SHAFT SLEEVE
9	115083001	1	柱塞	RUBBER PRESSER
10	115083601	1	柱塞弹簧	RUBBER PRESSER SPRING
11	115083201	1	泵盖螺钉	SCREW
12	124111201	1	轴承套	BALL BEARING BUSH
13	169034401	6	固定螺钉M6×0.75-6	SET SCREW M6×0.75-6
14	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
15	124111501	1	同步轮D组件	TIMING PULLEY ASSY D

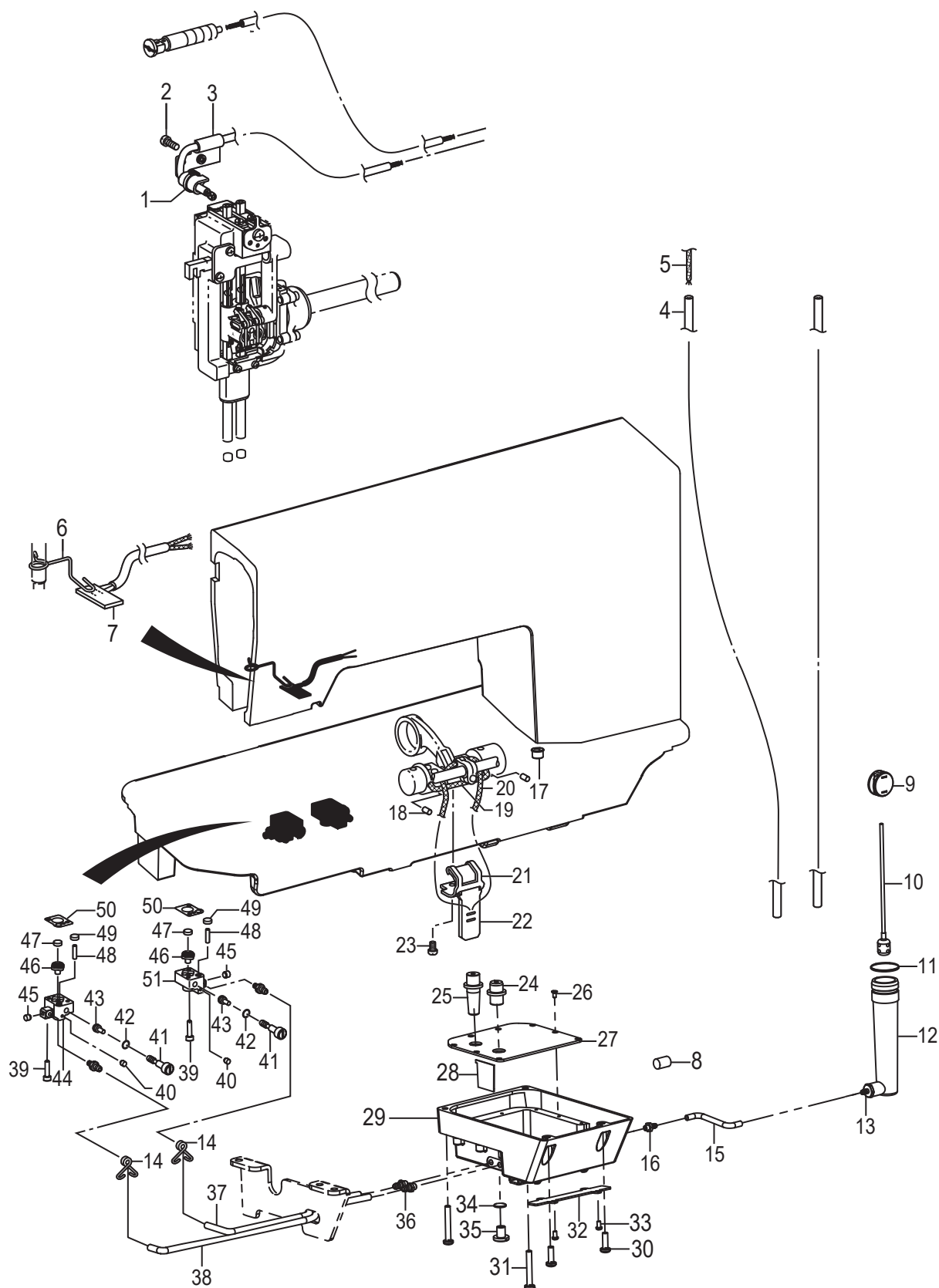
12.供油润滑装置/Lubrication



12.供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
1		1	电线夹1.9×80	FASTENING BAND 1.9X80
2	062501016	1	螺钉M5×10	SCREW PAN M5X10
3	124120301	1	油管支架	OIL SUPPORT
4		1	油管 L=280	OIL TUBE L=280
5		1	油线 L=410	WICK L=410
6	124120601	1	油毡压架	FELT SUPPORT
7	124120701	1	油毡组件	FELT ASSY
8	124120801	1	油毡	FELT
9	124120901	1	油量视窗	OIL GAGE WINDOW
10	124121001	1	浮球组件	FLOAT ASSY
11	081022870	1	O型圈S22	O RING S22
12	124121201	1	副油罐	SUB TANK
13	115080501	1	供油管8.6	OIL FEEDING PIPE 8.6
14	115085501	6	油管夹	OIL PIPE CLAMP
15		1	油管 L=	OIL TUBE L=
16	115080401	1	供油口	OIL FEEDING PIPE
17	124121701	1	加油橡皮塞	RUBBER CAP
18	124121801	2	调节器油毡	FELT
19		1	油线 4×4 L=100	WICK 4X4 L=100
20		1	油线 4×4 L=350	WICK 4X4 L=350
21	124122101	1	调节器油毡压架	FELT SUPPORT
22	124122201	1	调节器大油毡	FEED REGULATOR FELT
23	062500616	1	螺钉M5×6	SCREW PAN M5×6
24	124122401	1	短橡胶柱	RUBBER CAP SHORT
25	124122501	1	长橡胶柱	RUBBER CAP LONG
26	064300612	8	螺钉M3×6	SCREW PAN M3×6
27	124122701	1	油盒盖	OIL BOX COVER
28	124122801	1	滤网	ROSEBOX
29	124122901	1	油盒	OIL BOX
30	062501616	2	螺钉M5×16	SCREW PAN M5×16
31	062503516	2	螺钉M5×35	SCREW PAN M5×35
32	124123201	1	电线压板	WIRE PLATE
33	062300612	4	螺钉M3×6	SCREW PAN M3.5×6

12.供油润滑装置/Lubrication



12.供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
34	115080801	1	O型圈P8	O RING P8
35	115080901	1	放油螺钉M8	SCREW PAN M8
36	1241231	4	油嘴M6×0.75	NOZZLE M6×0.75
37		1	油管 L=	OIL TUBE L=
38		1	油管 L=	OIL TUBE L=
39	062401612	4	螺钉M4×16	SCREW PAN M4×16
40	124124001	2	橡皮塞4.2	RUBBER CAP 4.2
41	124124101	2	供油调节螺钉	OIL ADJUSTING SCREW
42	081004070	2	O型圈P4	O RING P4
43	124124301	2	柱塞	RUBBER PRESSER
44	124124401	1	集油器L	OIL COLLECTOR L
45	124124501	2	橡皮塞6.2	RUBBER CAP 6.2
46	124124601	2	橡皮垫圈	RUBBER PACKING
47	124124701	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT
48		2	油线 L=80	WICK L=80
49	124124901	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT
50	124125001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING
51	124125101	1	集油器R	OIL COLLECTOR R

This exploded view diagram illustrates the assembly of a mechanical component, likely a motor or actuator. The main housing is shown in the center. To the top left, a circular component (7) is shown with its mounting hardware (8, 9, 10, 11, 12). To the right, a shaft assembly (4) is shown with a pin (3). Below the main housing, a bracket (1) is shown with its mounting hardware (2, 13, 14). At the bottom right, a small component (16) is shown with its mounting hardware (15, 14). The diagram uses dashed lines to indicate the assembly path and alignment of the parts.

This diagram shows an exploded view of a mechanical assembly. The main component is a rectangular metal housing with various mounting points and a latch mechanism on the left side. Five specific parts are highlighted with numbered callouts: 1 points to a circular base plate on the top surface; 2 points to a screw for the base plate; 3 points to a small bracket; 4 points to a pin or clip; and 5 points to a large, knurled knob or handle. Dashed lines indicate the intended assembly positions for these components.

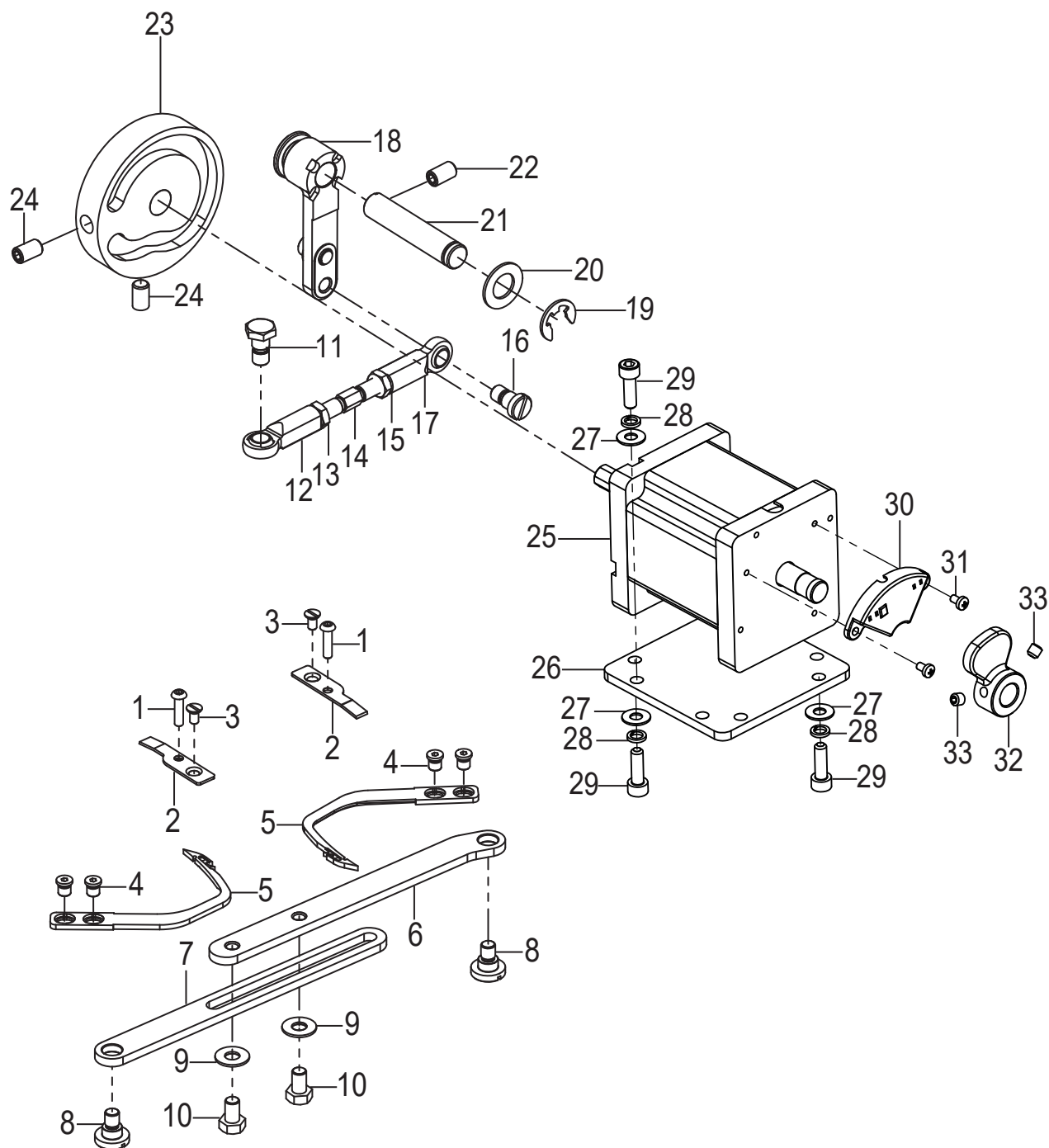
13.穿线装置/Threading mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124130101	1	面线调节组件	UPPER THREAD TENSION ASSY
2	062500816	3	螺钉M5×8	SCREW PAN M5×8
3	124130301	1	松线轴	TENSION RELEASE CRANK
4	169122701	1	松线轴弹簧	TENSION RELEASE CRANK SPRING
5	017400616	2	螺钉M4×6	SCREW PAN M4×6
6	124130601	1	松线电磁铁安装板	SOLENOID SETTING PLATE
7	691220000	1	松线电磁铁	TENSION RELEASE SOLENOID
8	017400816	1	螺钉M4×8	SCREW PAN M4×8
9	021400306	1	螺母M4	NUT M4
10	025040336	1	垫片M4	WASHER M4
11	169093901	1	缓冲垫	CUSHION
12	062501216	2	螺钉M5×12	SCREW PAN M5×12
13	124131301	1	线导向 M	THREAD GUIDE M ARM
14	124131401	2	螺钉M5×8	SCREW PAN M5×8
15	124131501	1	线导向 D	THREAD GUIDE D ARM
16	124131601	1	线导向D油毡	FELT

14.绕线装置/Bobbin winder mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	115100101	1	绕线器组件	BOBBIN WINDER UNIT
2	115100501	3	固定螺钉M5	BOBBIN WINDER FIXED SCREW
3	062500616	1	螺钉M5×5	SCREW PAN M5X6
4	115100301	1	切刀	KNIFE
5	124140501	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY

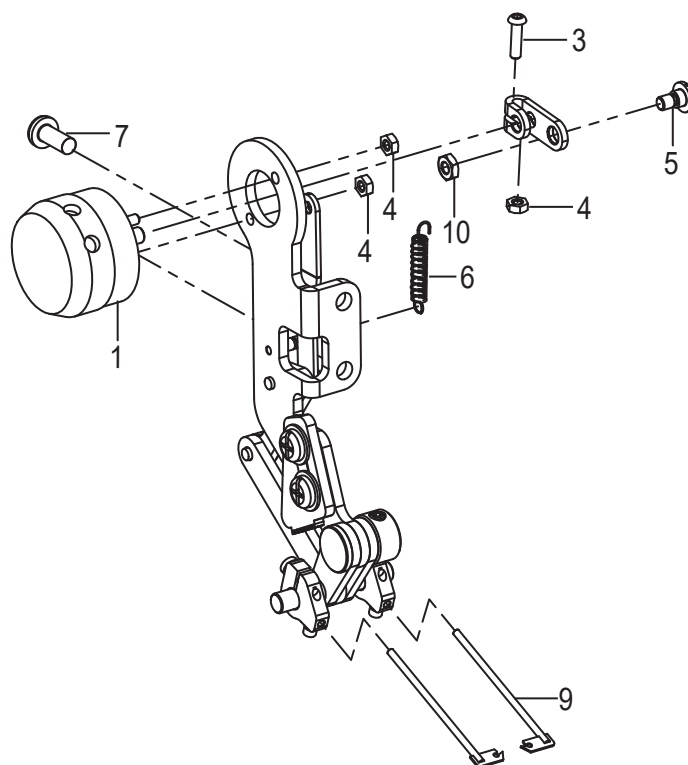
15.切线装置/Thread trimmer mechanism



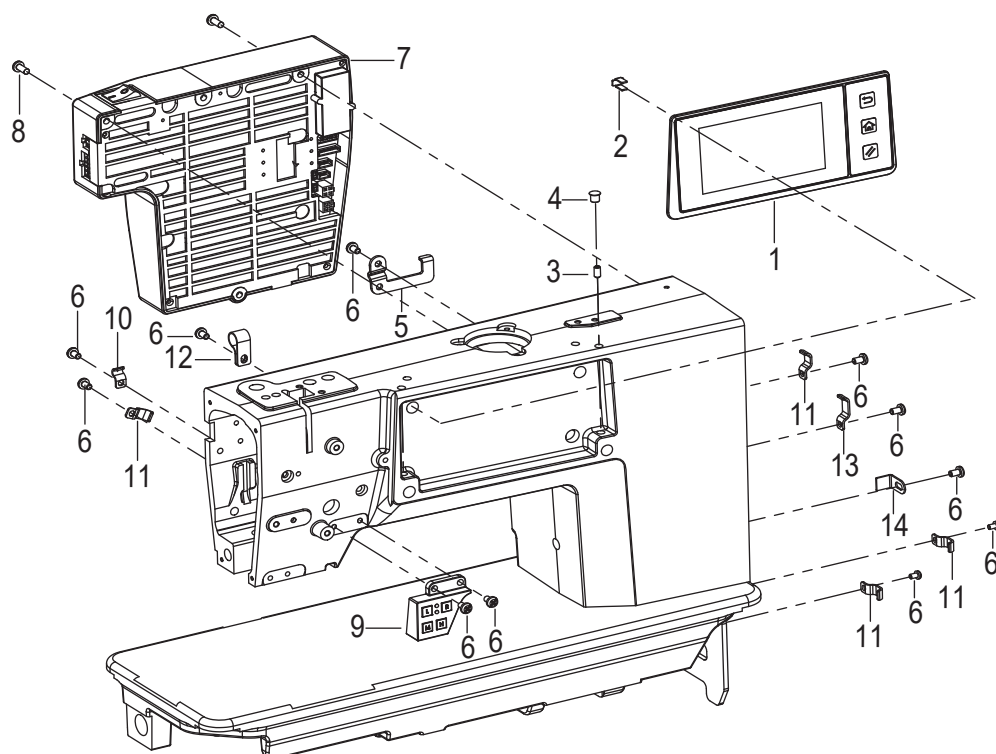
15.切线装置/Thread trimmer mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124150101	2	螺钉M3×10	SCREW M3×10
2	124150201	2	定刀	FIXED KNIFE
3	115110401	2	定刀螺钉SM3. 57	SHOULDER SCREW SM3. 57
4	124150401	4	螺钉SM4. 37×40-4. 2	SCREW SM4. 37×40-4. 2
5	124150501	2	动刀	MOVABLE KNIFE
6	124150601	1	切线连杆R	T-TRIMMER CONNECTING ROD R
7	124150701	1	切线连杆L	T-TRIMMER CONNECTING ROD L
8	124150801	2	轴位螺钉M5	SHOULDER SCREW M5
9	025050336	2	平垫圈M5	WASHER PLAIN M5
10	017500812	2	六角螺栓M5×8	BOLT M5X8
11	124151101	1	段螺钉M6	SHOULDER SCREW M6
12	124151201	2	套管左	BUSH
13	124151301	1	螺母M6 (L)	NUT M6 LEFT
14	124151401	1	长度调节连杆	L-ADJUSTING CONNECTING ROD
15	021060306	1	六角螺母M6	NUT M6
16	124151601	1	段螺钉SM5. 95×28	SHOULDER SCREW SM5. 95×28
17	124151701	1	管套右	BUSH
18	124151801	1	主杆组件	MAIN LEVER ASSY
19	048480342	1	卡簧E8	SNAP SPRING E8
20	025100132	1	垫片S10	WASHER S10
21	124152101	1	主杆轴	MAIN SHAFT
22	012500536	1	固定螺钉M5×5	SET SCREW M5×5
23	124152301	1	切线凸轮	THREAD TRIMMER CAM
24	124020401	2	固定螺钉M6×0. 75-10	SCREW PAN M6×10
25	124152501	1	步进电机60	MOTOR 60
26	124152601	1	电机安装座	MOTOR MOUNTING SEAT
27	025050236	8	垫片5	WASHER 5
28	028050246	8	弹簧垫	SPRING PAD
29	018501636	8	螺钉M5×16	SCREW M5×16
30	124153001	1	感应器组件	SENSOR ASSY
31	062300516	2	螺钉M3×5	SCREW M3×5
32	169110601	1	磁铁安装座	SOLENOID SETTING PLATE
33	012500536	2	螺钉M5×5	SCREW M5×5

16.扫线装置/Thread wiper mechanism



17.控制箱/Control box



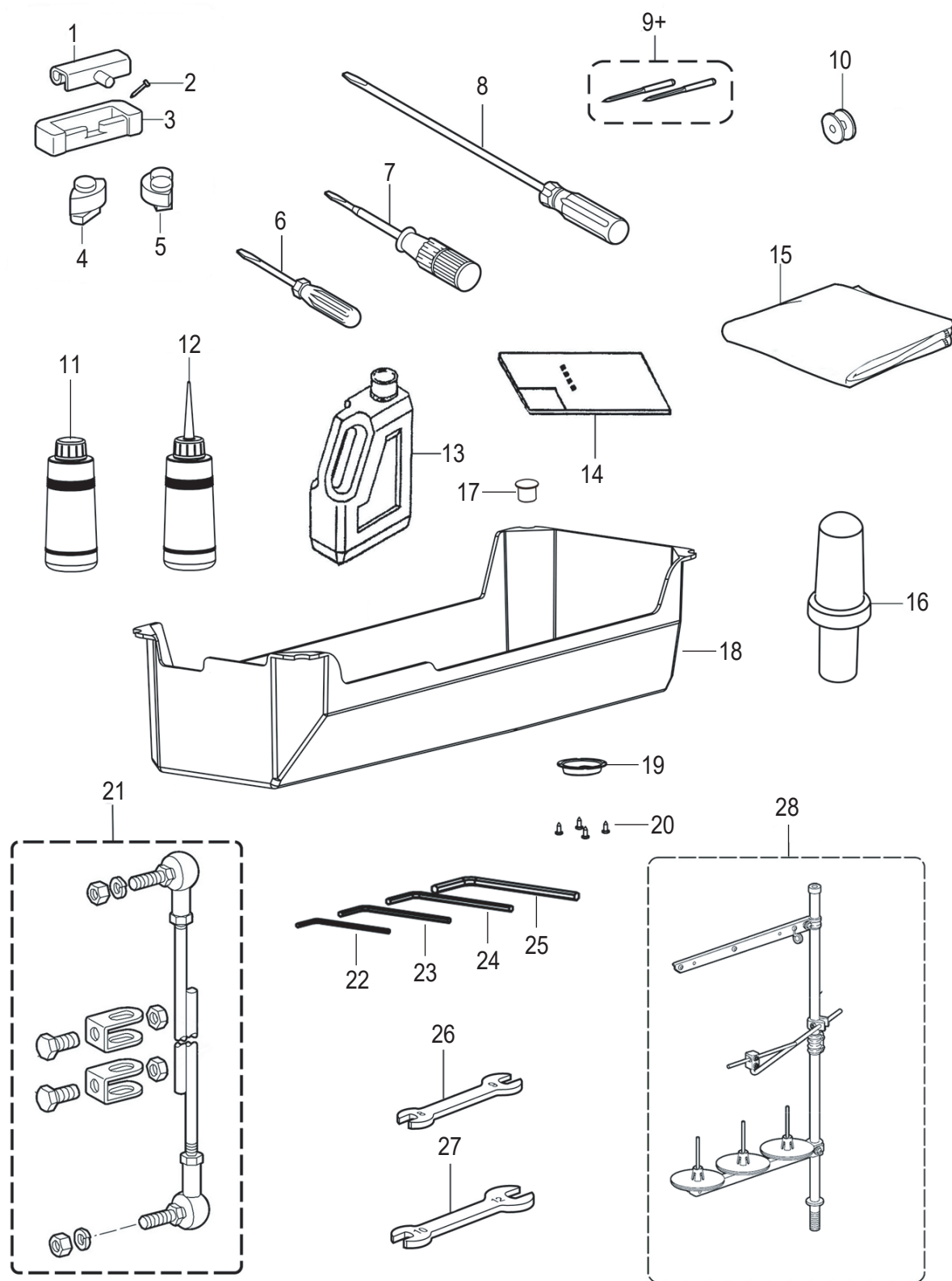
16.扫线装置/Thread wiper mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124160101	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY
2	124160201	1	扫线电磁铁曲柄	THREAD WIPER CRANK
3	124150101	1	曲柄螺钉M3X12	SCREW PAN M3X12
4	021300103	1	螺母M3	NUT M3
5	124160501	1	曲柄轴位螺钉M4	SCREW M4
6	124160601	1	复位簧	SPRING COMPRESION
7	062501016	2	螺钉M5X12	SCREW PAN M5X12
8	124160801	1	扫线连杆组件	THREAD WIPER ROD
9	124160901	2	扫线器	THREAD WIPER
10	021400306	1	螺母M4	NUT M4

17.控制箱/Control box

序号	图 号	数量	名 称	NAME OF PARTS
1	124170101	1	操作面板	OPERATION PANEL
2	115130801	1	操作面板支座	OPERATION PANEL ASSY
3	012501032	4	螺钉M5X10	SCREW PAN M5X10
4	124170401	4	橡皮塞7	RUBBER CAP 7
5	124170501	1	松线电线夹	CORD HOLDER
6	062500816	12	螺钉M5X8	SCREW PAN M5X8
7	124170701	1	控制箱组件	CONTROL BOX ASSY
8	062502016	3	螺钉M5X20	SCREW PAN M5X20
9	124170901	1	倒缝开关组件	R-SWITCH ASSY
10	115131001	1	电线夹U1	FASTENING BAND U1
11	115115501	4	电线夹U2	FASTENING BAND U2
12		1	电线夹#8	FASTENING BAND #8
13	115114801	1	电线夹U3	FASTENING BAND U3
14		1	电线压板	WIRE PLATE

18.附件/Accessories



18.附件/Accessories

序号	图 号	数量	名 称	NAME OF PARTS
1	115150401	2	机头铰链	HEAD HINGE
2	115150701	4	钉	NAIL
3	115150501	2	机头铰链套	RUBBER CUSHION
4	115150801	2	头部防震垫	HEAD CUSHION
5	115150601	2	头部防震垫	HEAD CUSHION
6	115151601	1	螺丝刀(小)	SCREW-DRIVER(S)
7	115151701	1	螺丝刀(中)	SCREW-DRIVER(M)
8	115151801	1	螺丝刀(大)	SCREW-DRIVER(L)
9+		1包	DP×5 #18	NEEDLE DP×5 #18
9+		1包	DP×5 #122	NEEDLE DP×5 #122
10+	124095501	4	梭芯 (242、245)	BOBBIN (242、245)
10+	125095501	4	梭芯 (272、275)	BOBBIN (272、275)
11	124181101	1	油壶	OILER
12	124181201	1	加油壶组件	OILER ASSY
13	115151901	1	大号油壶	OILER(L)
14	124181401	1	零件手册	PARTS BOOK
15		1	机头罩	HEAD COVER
16	169130901	1	机头撑杆	HEAD REST
17	124170401	1	橡皮塞7	RUBBER CAP 7
18	124181801	1	油盘	OIL PAN
19	124181901	1	放油口	OIL FEEDING PIPE
20		4	螺钉ST3.5-9.5	SCREW ST3.5-9.5
21		1	连杆组件	CONNECTING ROD ASSY
22		1	内六角扳手2mm	HEXAGONAL WRENCH 2
23		1	内六角扳手2.5mm	HEXAGONAL WRENCH 2.5
24		1	内六角扳手3mm	HEXAGONAL WRENCH 3
25		1	内六角扳手4mm	HEXAGONAL WRENCH 4
26	115151101	1	扳手8×10	WRENCH 8×10
27	115151201	1	扳手12×14	WRENCH 12×14
28	124182801	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF

NOTES

[illegible]

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.